



AlTiN Coated

### 3-Flute 60° Helix, Regular Length, Square & Corner Radius

| Cutter ø | Decimal Equiv | Flute Length | OAL   | Corner Radius | Shank ø | AlTiN Coated Part #     |
|----------|---------------|--------------|-------|---------------|---------|-------------------------|
| 1/8      | .1250         | 1/2          | 1-1/2 | —             | 1/8     | <a href="#">RE17308</a> |
| 1/8      | .1250         | 1/2          | 1-1/2 | .010          | 1/8     | <a href="#">RE20008</a> |
| 3/16     | .1875         | 5/8          | 2     | —             | 3/16    | <a href="#">RE17312</a> |
| 3/16     | .1875         | 5/8          | 2     | .010          | 3/16    | <a href="#">RE20012</a> |
| 1/4      | .2500         | 3/4          | 2-1/2 | —             | 1/4     | <a href="#">RE17316</a> |
| 1/4      | .2500         | 3/4          | 2-1/2 | .020          | 1/4     | <a href="#">RE20016</a> |
| 5/16     | .3125         | 13/16        | 2-1/2 | —             | 5/16    | <a href="#">RE17320</a> |
| 5/16     | .3125         | 13/16        | 2-1/2 | .020          | 5/16    | <a href="#">RE20020</a> |
| 3/8      | .3750         | 1            | 2-1/2 | —             | 3/8     | <a href="#">RE17324</a> |
| 3/8      | .3750         | 1            | 2-1/2 | .020          | 3/8     | <a href="#">RE20024</a> |
| 1/2      | .5000         | 1-1/4        | 3     | —             | 1/2     | <a href="#">RE17332</a> |
| 1/2      | .5000         | 1-1/4        | 3     | .040          | 1/2     | <a href="#">RE20032</a> |
| 5/8      | .6250         | 1-5/8        | 3-1/2 | —             | 5/8     | <a href="#">RE17340</a> |
| 5/8      | .6250         | 1-5/8        | 3-1/2 | .040          | 5/8     | <a href="#">RE20040</a> |
| 3/4      | .7500         | 1-5/8        | 4     | —             | 3/4     | <a href="#">RE17348</a> |
| 3/4      | .7500         | 1-5/8        | 4     | .040          | 3/4     | <a href="#">RE20048</a> |

| Tolerances | Diameter       | Shank            | Radius         |
|------------|----------------|------------------|----------------|
| 1/8"-1/2"  | +0.000, -0.002 | -0.0001, -0.0004 | +0.001, -0.001 |
| 5/8"-3/4"  | +0.000, -0.003 | -0.0001, -0.0004 | +0.001, -0.001 |



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